

# SPECIAL OFFERS



## REKORD 500CNC

Used, revived and overhauled

### FEATURES:

- CNC grinding machine for metalcutting circular saw blades
- HSS circular saw blade diameter: 150 - 650 mm
- Friction circular saw blade diameter: 150 - 710 mm
- Teeth number: 10 - 998
- Maximum saw blade thickness: 6 mm
- Grinding wheel diameter: 150 mm
- Working speed: 2 - 60 teeth/min
- Coolant system motor pump: 50 litres/min - 7.5 bar
- Grinding wheel motor power: 2.2 kW
- Filter belt purification system
- turbine aspirator for emulsion

## ZX1230

Back from exhibition



## RDM

Back from exhibition



### FEATURES:

- 2.2 kW (3 HP) 400-3-50 Hz motor;
- Grinding wheel Ø150mm;
- Automatic mechanical descent by wire;
- Magnetic table 1230x100mm;
- Refrigeration system;
- Chain carriage transmission;
- Basement.

### FEATURES:

- Hydraulic rectifier for blades;
- Automatic movement of the blade;
- Maximum hydraulic pressure 5000kg;
- Manometer for pressure straightening control;
- Available with 2 rollers (for blades up to 1500mm) or 4 rollers (2500mm).

## LA500

Back from exhibition



## SX80

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### FEATURES:

- Grinding motor 2.2 kW (3 HP);
- Grinding wheel Ø150mm;
- Automatic grinding wheel downfeed;
- Rotating head range 0°-90°;
- Magnetic chuck Ø300mm;
- Variable speed of magnetic chuck 3-35 rpm;
- Coolant pump.

### FEATURES:

- Robust cast-iron main machine housing;
- All gears housed in an oil bath (10 kg);
- Band saw blade up to 80mm wide
- Sensitive controls for high precision adjustment;
- Speed regulator;
- Cooling system;
- CBN grinding wheel.

## MX150 - 1500

Used, revived and overhauled



### FEATURES:

- Year of production 2002;
- Grinding wheel motor 5.2 kW (7 HP), 400-3-50 Hz;
- Grinding wheel Ø178mm (sector-holder crown);
- Electro-magnetic table 1500x120mm with lever for rotation from 0° to 90°;
- Motorized automatic grinding wheel descent and automatic working cycle;
- Carriage speed variator from 1 to 20 m/min;
- Refrigeration on the sides of the grinding wheel with 2 nozzles;
- External tank with pump;
- Magnetic purifier;
- Delivery time 2 months from receipt of purchase order.

## MICRON 650

Back from exhibition



### FEATURES:

- Automatic chip breaker slot grinding machine
- Circular saw blade diameter: 140 - 630 mm
- Maximum tooth pitch: 35 mm
- Maximum saw blade thickness: 8 mm
- Maximum grinding wheel diameter: 30 mm
- Maximum grinding wheel thickness: 0.6 mm
- Working speed: 40 teeth/min
- Grinding wheel speed: 0 - 50000 rpm
- Air pressure: 6 bar
- Air consumption: 20 litres/min
- Installed power: 0.7 kVA

## TT 150

Used, overhauled, fully functional



### FEATURES:

- Warranty 6 months;
- Year of production 2006;
- Grinding wheel motor 3,7 kW (5 HP) 400 Volt, three-phase, 50 Hz;
- Cup wheel Ø150mm;
- Manual downfeed;
- Manual Transversal carriage translation;
- Suitable for double bevel blades;
- Ideal for paper knives and veneer blades;
- Ideal for the KX 250 model grinding machine.

## AFFILELLA

Professional sharpening machine for kitchen knives and scissors  
used overhauled



### FEATURES:

- Motor power: 0.18 KW
- Voltage: 220 V (50 Hz) single-phase
- CBN helical grinding wheel diameter for knife sharpening: Ø110 mm
- Knife sharpening angle: 30°
- Cylindrical grinding wheel diameter for scissor sharpening: Ø110 mm
- Scissors sharpening angle: 45°
- Cylindrical polishing wheel diameter: Ø110 mm
- Net weight: 50 kg.

## KX250-2100

Show-room



### FEATURES:

- Siemens Touch Screen PLC;
- Grinding wheel motor 15 kW (20 HP), 400-3-50 Hz;
- Grinding wheel Ø250mm (segment grinding wheel);
- Reversal of grinding wheel rotation;
- Electro-permanent magnetic table 2100x150mm;
- Angular divisor for magnetic table rotation ±90°;
- Controls for rapid grinding wheel descent and ascent and slow descent;
- Motorized automatic grinding wheel descent controlled by Siemens PLC (0.001-0.1 mm);
- Automatic work cycle (roughing, finishing, spark-out);
- Variable carriage speed from 1 to 30 m/min;
- Automatic lubrication of PTFE sliding blocks;
- Coolant through the centre of the grinding wheel + 2 nozzles either side;
- External tank with pump;
- Magnetic cleaner;
- Motorized rapid grinding wheel change;
- Variable grinding wheel speed.
- Automatic approach to work-piece (HSS)
- LED lamp

## CK300TH

Back from exhibition



### FEATURES:

- Cabin for full working area enclosure
- Two grinding heads for grinding bilateral bevel knives at once, or unilateral bevel knives
- Grinding with emulsion coolant or neat oil
- Control board equipped with panel PC with 10" (16:9) touch screen display, and USB port for connection of mouse, keyboard, Wi-Fi adapter, flash drive
- Easy adjustment for bevel angle
- Lateral fine adjustment of the knife position for centering of the cutting edge
- Quick assembly of circular knife
- Joystick for manual displacement of the grinding slide, with potentiometer for speed adjustment
- Ball rail guide of slides for increased accuracy and durability
- Circular knife spindle with rotation speed digitally programmed and controlled
- Centralized lubrication with manual pump
- LED lamp for grinding area lighting
- Interchangeable shaft, ISO 30 taper, to accommodate a suitable knife clamping system
- Versatility, efficiency, and easy to operate
- Low and simple maintenance

## LAMPUGNANI SANDBLASTER

Used



### FEATURES:

- Electric fan 0.75 HP
- Compressed air consumption 780 l/min (6 bar)
- Electrical power supply 380 volts 50 Hz
- Useful cabin dimensions 800x600x700mm
- Overall dimensions 1100x1100x1750mm
- Weight 170 kg

## LA300

Back from exhibition



### FEATURES:

- Grinding motor power 1,5 kW;
- Grinding wheel diameter Ø127mm;
- Maximum external diameter of blade Ø300mm;
- Variable working speed 3-35 rpm;
- Stand;
- Equipment for counter-knives.

## KX250-5100

Used and overhauled



## LT500

Back from exhibition



### FEATURES:

- Year of production 2008;
- New Siemens PLC and electrical system;
- Grinding wheel motor 15 kW (20 HP), 400-3-50 Hz;
- Grinding wheel Ø250mm (segment grinding wheel);
- Reversing the wheel rotation;
- Magnetic chuck 5100x150mm;
- Angular divisor for magnetic plane rotation  $\pm 90^\circ$ ;
- Controls for rapid grinding wheel descent and ascent and slow descent;
- Motorised automatic grinding wheel descent controlled by Siemens PLC (0.001-0.1 mm);
- Automatic working cycle (roughing, finishing, spark-out);
- Variable carriage speed 1-30 m / min;
- Automatic lubrication of PTFE pads;
- Coolant diffuser through centre of the grinding wheel + 2 diffuser nozzles at the sides;
- External tank with pump;
- Magnetic cleaner;
- Motorised quick wheel change;
- Delivery time 5 months from receipt of purchase order.

### FEATURES:

- grinding wheel motor kW 1.8 (HP 2.5)
- rotating magnetic table Ø300mm
- table rotation variable speed 3/35 rpm
- movable column max passage 340 mm
- X and Z working axes on linear guides with 220mm stroke
- Siemens touch screen PLC
- water tank and internal coolant pump
- rotary head with variable angle from 0° to 90°
- automatic working cycle with partial and total descent programming
- electronic handwheel for precision movements
- grinding wheel rotation reversal

## MX150-1000

Back from exhibition



## LA300

Back from exhibition



### FEATURES:

- Grinding wheel motor 5.5 kW (7 HP), 400-3-50 Hz;
- Grinding wheel Ø178mm (sector-holder crown);
- Electro-magnetic table 1000x120mm with lever for rotation from 0° to 90°;
- Motorized automatic grinding wheel descent and automatic working cycle;
- Carriage speed variator from 1 to 20 m/min;
- Refrigeration on the sides of the grinding wheel with 2 nozzles;
- External tank with pump.

### FEATURES:

- Headbox made entirely of cast iron;
- Oil-bath gears (10 kg);
- Belt width up to 75mm
- Self-centering clamps made of hardened steel;
- Variable speed drive (40-200 teeth/min).



lapping machine, knife and blades  
grinders and sharpeners

\* In some cases, the photos do not match the model proposed

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